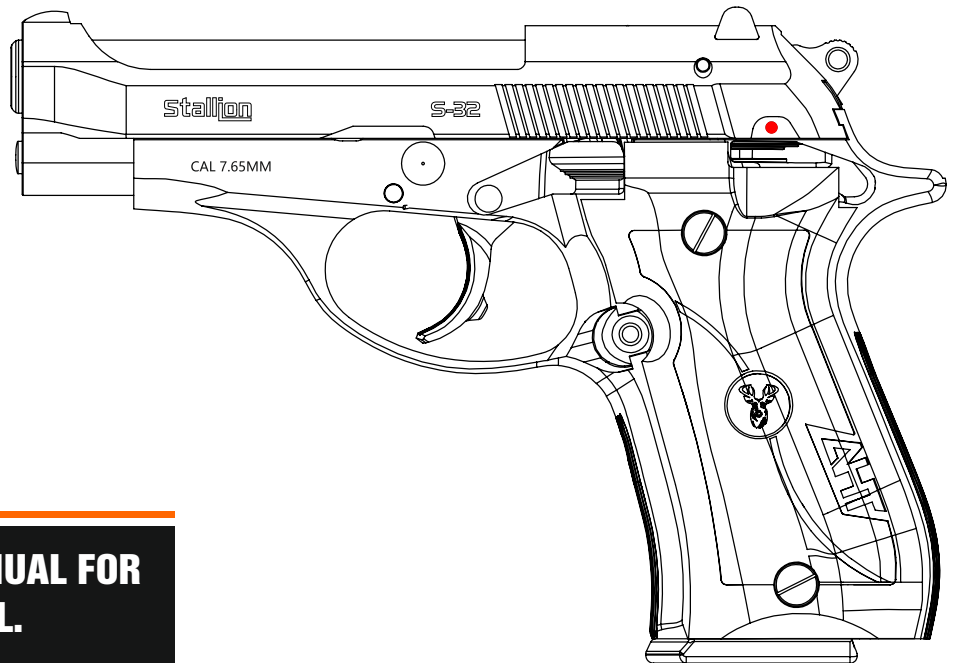


# AMAR HI-TECH ENGINEERING INDUSTRIES PVT. LTD.



**SAFETY & INSTRUCTION MANUAL FOR  
STALLION S-32 PISTOL.**

**REGISTER YOUR WEAPON ONLINE TO GET TWO YEAR EXTENDED WARRANTY**



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## **WARNING**

READ THESE INSTRUCTIONS AND WARNINGS CAREFULLY. BE SURE YOU UNDERSTAND THESE INSTRUCTIONS AND WARNINGS BEFORE USING THIS FIREARM. FIREARMS CAN BE DANGEROUS AND CAN POTENTIALLY CAUSE SERIOUS INJURY, DAMAGE TO PROPERTY OR DEATH, IF HANDLED IMPROPERLY.

### **IMPORTANT:**

Before it left the factory this firearm was tested, carefully inspected and packaged. AMAR HI-TECH ENGINEERING INDUSTRIES PVT. LTD. cannot control product handling after it leaves the factory. Therefore, please examine this firearm carefully at the time of purchase to ensure that it is unloaded and undamaged. The dealer will be pleased to assist you in making this examination and will endeavour to answer any question you may have. This instruction manual should always accompany this firearm. When you lend, give or sell this firearm, be sure this manual goes with it.



**AMAR NATH BHARGAV**  
*CEO*

**AMAR HI-TECH**  
ENGINEERING INDUSTRIES PVT. LTD.

### Dear Valued Customer,

As the CEO of our firearms manufacturing company, I would like to take this opportunity to thank you for choosing our product. Our team has put in a tremendous amount of hard work and efficiency in the production of the firearms that you have purchased, and we are proud to have delivered you a product of the highest quality.

We take great pride in our commitment to excellence, and our goal is to provide you with peace of mind and confidence in your purchase. Our team adheres to the highest standards of safety and quality, ensuring that every single firearm is thoroughly tested and inspected prior to leaving our facility.

We also understand that your satisfaction with our product does not end with the purchase. Our commitment to you goes beyond the initial sale, and we are dedicated to providing you with exceptional customer service and support throughout the lifetime of your firearm. If you ever have any questions or concerns about your product, please don't hesitate to contact us, and we will do everything in our power to resolve any issue as quickly and efficiently as possible. You can contact me directly on my e-mail id in case of any suggestions, feedback or issues and I will try be level best to reply you positively in time.

Once again, we would like to express our sincere gratitude for choosing our firearms, and we hope that you enjoy many years of safe, reliable, and enjoyable use with your new firearm.

Sincerely,

**AMAR NATH BHARGAV**

CEO OF (AMAR HI-TECH ENGINEERING INDUSTRIES PVT. LTD.) Email-[ceo@amarhitech.com](mailto:ceo@amarhitech.com)



## INTRODUCING THE STALLION S-32: PRECISION IN EVERY SHOT

**WELCOME TO THE PINNACLE OF FIREARM CRAFTSMANSHIP** – the Stallion S-32, proudly manufactured by Amar Hi-Tech Engineering Industries Private Limited. As an embodiment of reliability, innovation, and precision, the Stallion S-32 emerges as a distinguished addition to our esteemed line of firearms.

### **UNRIVALED DESIGN AND ENGINEERING:**

At the heart of the Stallion S-32 lies a meticulous design, meticulously engineered to deliver unparalleled performance. The pistol boasts a Single/Double Action Semi-Automatic mechanism, ensuring versatility and adaptability in any situation. The Blow Back operation guarantees smooth and reliable cycling, elevating the overall shooting experience.

### **POWERFUL PERFORMANCE:**

Equipped with a 12+1 round magazine and an addition 15+1 round magazine, the Stallion S-32 is chambered for .32 ACP (7.65 mm X 17mm) ammunition, providing an ideal balance between power and precision. The Fixed "8" Dot Style sights enhance accuracy, ensuring that every shot hits the mark.

### **CRAFTSMANSHIP BEYOND MEASURE:**

Crafted with precision, the Stallion S-32 exhibits a harmonious blend of Chromium Molybdenum Carbon Steel in its barrel and slide, coupled with a high-grade Aluminium Alloy frame. This combination not only ensures durability but also contributes to the pistol's optimal weight distribution.

### **Ergonomic Excellence:**

Compact yet commanding, the Stallion S-32 stands at an overall length of 6.8 inches, with a width of 1.35 inches and a height of 4.5 inches. Weighing 665g (empty) and 750g (fully loaded), this pistol strikes the perfect balance between portability and firepower.

### **Safety at the Forefront:**

Safety is paramount, and the Stallion S-32 reflects this commitment with a Manual Thumb Ambidextrous Safety featuring a Firing Pin Block and Trigger Safety. Your peace of mind is our priority.

**VERSATILE APPLICATIONS:**

Whether for personal defense, professional use, or sport shooting, the Stallion S-32 emerges as the reliable companion you can trust. It is poised to set new standards in the world of handguns.

**JOIN THE LEGACY:**

With a legacy rooted in precision engineering and a commitment to excellence, the Stallion S-32 represents more than just a firearm. It symbolizes the dedication of Amar Hi-Tech Engineering Industries Private Limited to provide you with a reliable, powerful, and state-of-the-art pistol.

**AS YOU EMBARK ON YOUR JOURNEY WITH THE STALLION S-32, REST ASSURED THAT YOU HOLD IN YOUR HANDS NOT JUST A FIREARM, BUT A TESTAMENT TO THE ENDURING PURSUIT OF PERFECTION. WELCOME TO THE STALLION LEGACY – WHERE PRECISION MEETS POWER.**

**ACTION**  
**SINGLE/DOUBLE SEMI-AUTOMATIC**

**OPERATION**  
**BLOWBACK**

**MAGAZINE CAPACITY**  
**12+1 / 15+1**

**CARTRIDGE**  
**.32 ACP (7.65MMX17MM)**

**SIGHT**  
**FIXED "8" DOT STYLE6**

**WEIGHT (WITH 12+1 MAG.)**  
**665G (EMPTY) 750G (LOADED)**

**OVERALL LENGTH**  
**6.8" (172.6MM)**

**OVERALL WIDTH**  
**1.35" (34.4MM)**

**OVERALL HEIGHT**  
**4.5" (113.3MM)**

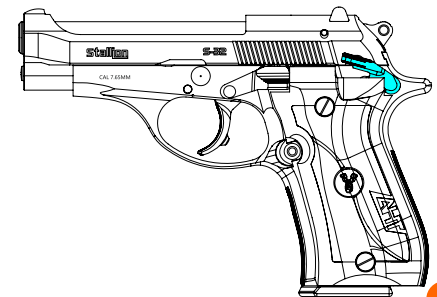
**BARREL LENGTH**  
**3.81" (97MM)**

**BARREL/SLIDER**  
**CARBON STEEL**

**FRAME**  
**HIGH GRADE ALUMINIUM**

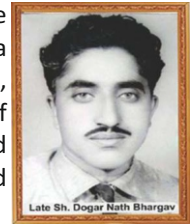
**SAFETY**  
**MANUAL THUMB AMBIDEXTROUS**  
**WITH FIRING PIN BLOCK**  
**AND TRIGGER SAFETY**

**CHAMBER LOAD INDICATOR**  
**COMES WITH A LOADED**  
**CHAMBER INDICATOR**



### HISTORY

Amar Hi-tech Engineering Industries Private Limited is a firearms manufacturing company based in India. The company was established in the year 2016 and is a part of the AVBHARGAV Group of Companies which has a strong foot in the Arms Industry since 1958. The company is licensed by the Ministry of Home Affairs, New Delhi, to manufacture firearms of different calibers both for Civil as well as Defence. The AVBHARGAV Group of Companies was founded by Late Sh. Dogar Nath Bhargav in the year 1958. Late Sh. Dogar Nath Bhargav hailed from Pallandri, which is now a part of Pakistan Occupied Kashmir, he later came to Jammu as a refugee and started working as an apprentice in a small gun manufacturing company in the year 1952. After gaining experience in the industry, he founded Bhargav Arms Company in the year 1958 and started manufacturing single-barrel shotguns. Bhargav Arms Company has since grown to become a leading manufacturer of shotguns in India. In the year 1972, Sh. Amar Nath Bhargav, the eldest son of Late Sh. Dogar Nath Bhargav, joined the family business and diversified the arms business to arms wholesale and retail. Under his leadership, the AVBHARGAV Group emerged as one of the leading business groups in the weapon industry in India. Today, the AVBHARGAV Group manufactures all kinds of Shotguns, including Pump Action , Semi-automatic, Handguns, (Revolvers & Pistols) and other products through its 3 manufacturing plants located at Jammu (J&K) and Kandrori (H.P.).



### COMPANY PROFILE

Amar Hi-Tech Engineering Industries Private Limited, a part of the AVBHARGAV Group, is a reputable firearms manufacturing company based in Kandrori, Himachal Pradesh, India. With a rich heritage spanning over 65 years in the industry, we have established ourselves as a leading manufacturer of Shotguns and Handguns (Revolvers & Pistols). Our commitment to innovation, superior quality, and customer satisfaction sets us apart in the market.

#### PRODUCT RANGE:

At Amar Hi-Tech, we take pride in our diverse range of firearms, designed and manufactured to the highest standards. Our product lineup includes:

**1. Shotguns:** We specialize in producing high-quality shotguns suitable for various applications, including sport shooting, and self-defence. Our shotguns are known for their reliability, accuracy, and ergonomic designs.



## COMPANY PROFILE

**2. Handguns:** Our range of handguns combines precision engineering with advanced features, providing exceptional performance and user-friendly operation. From compact handguns to full-size models, we offer a comprehensive selection to meet different preferences and requirements.

**Research and Development (R&D) Facility:** Amar Hi-Tech is dedicated to continuous innovation and product development. Our state-of-the-art R&D facility is equipped with advanced technologies and staffed by a team of experienced engineers and designers. Through extensive research and rigorous testing, we constantly strive to enhance the performance, reliability, and safety features of our firearms. This commitment to innovation ensures that our customers receive cutting-edge products that exceed their expectations.

**Infrastructure:** Our manufacturing plants in Kandrori, Himachal Pradesh, boast modern infrastructure and adhere to stringent quality control measures. Our facilities are equipped with advanced machinery and production lines, enabling us to meet the growing demands of the market while maintaining superior quality standards. We follow industry best practices and strict compliance with safety regulations to ensure the highest level of precision, craftsmanship, and reliability in every firearm we produce.

Amar Hi-Tech Engineering Industries Private Limited, backed by the AVBHARGAV Group's extensive experience, is a trusted name in the firearms industry. Our commitment to excellence, customer satisfaction, and continuous improvement is reflected in our diverse product range, cutting-edge R&D facility, and advanced manufacturing infrastructure. We are dedicated to providing firearms that meet the highest standards of performance, reliability, and safety. Whether you are a professional shooter, an enthusiast, or a security-conscious individual, our firearms are designed to deliver an exceptional shooting experience.



## WHAT WE DO

### WHAT WE DO:

At Amar Hi-Tech Engineering Industries Private Limited, we are committed to delivering exceptional firearms solutions with a focus on precision manufacturing, superior craftsmanship, and customer satisfaction. Here is an overview of our core services:

**1. Weapon Manufacturing:** We specialise in the manufacturing of high-quality weapons. Our skilled team of craftsmen and engineers work diligently to produce firearms that meet the highest industry standards. From design to production, we employ advanced manufacturing techniques, state-of-the-art machinery, and stringent quality control measures to ensure the utmost precision, reliability, and performance in every weapon we create.

**2. Research and Development:** Innovation is at the forefront of our operations. Our dedicated research and development team continually explores new technologies, materials, and manufacturing processes to enhance our rifle offerings. Through rigorous testing and continuous improvement, we strive to incorporate the latest advancements in firearm design and functionality, ensuring our customers have access to cutting-edge products.

**3. Compliance and Safety:** As a responsible firearms manufacturer, we prioritise compliance with all relevant laws, regulations, and safety standards. We adhere to strict protocols throughout our manufacturing processes to ensure the safety and reliability of our weapons. Our commitment to compliance extends to educating our customers on responsible firearm ownership, safe handling practices, and proper storage and transportation guidelines.

**4. Quality Assurance:** We have implemented robust quality assurance measures to guarantee the highest level of craftsmanship and performance in our weapons. Every firearm undergoes rigorous testing, including accuracy, functionality, and reliability assessments, to ensure it meets our stringent quality standards. By adhering to these rigorous testing protocols, we instill confidence in our customers that each weapon they purchase from us is of exceptional quality.

**5. Customer Support:** We value our customers and strive to provide outstanding support throughout their firearms ownership experience. Our dedicated customer support team is readily available to address inquiries, offer technical assistance, and provide guidance on our products. We believe in building long-term relationships with our customers by delivering prompt, reliable, and personalised customer service.

Amar Hi-Tech Engineering Industries Private Limited is dedicated to manufacturing superior weapons and providing a positive customer experience. With our expertise in precision manufacturing, ongoing research and development efforts, stringent compliance with safety regulations, rigorous quality assurance measures, and a strong commitment to customer support, we aim to be the trusted provider of high-quality firearms. We are passionate about delivering reliable, accurate, and performance-driven rifles that meet the needs of shooters, hunters, and firearm enthusiasts.



## ABOUT THE GROUP, MISSION & VISION

### ABOUT AVBHARGAV

**About the AVBHARGAV Group:** The AVBHARGAV Group of Companies was founded in 1958 by Late Sh. Dogar Nath Bhargav as Bhargav Arms Company. Over the years, the group has grown to become a diversified conglomerate with interests in several industries, including construction, logistic and manufacturing with Firearms Manufacturing as its core line of business.

The AVBHARGAV Group's manufacturing division includes several companies, including Amar Hi-tech Engineering Industries Private Limited where they manufacture Firearms of World standard. In the weapon Industry the Group covers all the 3 aspects of an Industry i.e Manufacturing , Wholesale, retail and have many company owned Arms Shops in the State of Jammu and Kashmir to sell their weapons. Apart from this they have a huge distribution network all over India to make their product available at every corner of the Country. The group's manufacturing companies are committed to produce high-quality products using the latest technology machines and equipment, and are focused on meeting the needs of customers in India and around the World. The group's other divisions are similarly focused on delivering quality and innovation in their respective industries. The AVBHARGAV Group is committed to create value for its stakeholders through innovation, quality, and excellence.

### Our Mission?

**Mission:** Our mission is to provide our customers with the highest quality and most reliable defence and civilian weapons in the World. We strive to deliver superior products that meet the needs and exceed the expectations of our customers, while maintaining the highest standards of safety, performance, and quality.

### Our Vision?

Our vision is to be the leading weapon manufacturing company in the World, known for our commitment to excellence in everything we do. We aim to create state-of-the-art weapons that inspire confidence and trust in our customers, while also contributing to the safety and security of our nation and the global community.

**We are committed to:**

1. Continuously improving our products through innovation, research and development.
2. Providing exceptional customer service and support.
3. Adhering to the highest safety and quality standards in the industry.
4. Maintaining an unwavering commitment to ethics and integrity in everything we do.
5. Contributing to the safety and security of our nation and the global community.
6. Empowering our employees to be the best they can be through training and development.

By fulfilling our mission and living up to our vision, we will continue to be a trusted and respected company in the weapon manufacturing industry, delivering unparalleled value to our customers and making a positive impact on the world around us.

At our company, we believe that quality is the foundation of our business. We are committed to produce the highest quality shotguns that meet or exceed our customers' expectations. We will achieve this by:

1. Meeting all applicable regulatory requirements and achieving the highest level of product safety and performance standards.
2. Continually improving our products and processes through ongoing research and development.
3. Maintaining a highly skilled staff, using state-of-the-art technology, and applying the best manufacturing practices to produce products of the highest quality.
4. Providing excellent customer service and support, exceeding our customers' expectations.
5. Establishing and maintaining a culture of quality through training and empowerment of all employees.
6. Ensuring that our suppliers meet our high-quality standards and use only the best materials, parts, and components.
7. Continuously monitoring and measuring our performance to identify areas for improvement and ensure that we meet our quality objectives.

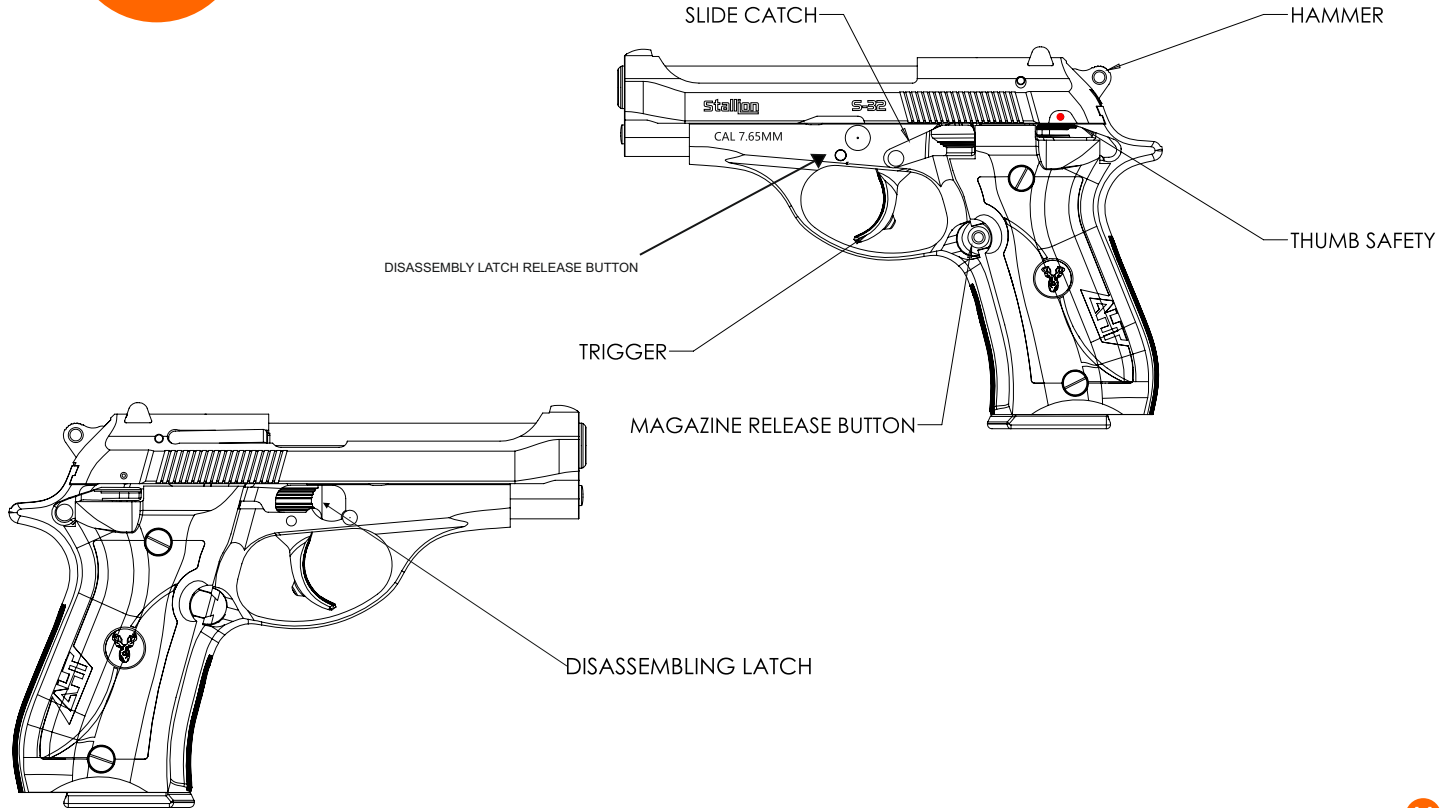
By adhering to the above quality policy, our shotgun customers can be confident that they will receive a reliable, safe, and high-quality product that meets or exceeds their expectations. We are committed to provide exceptional value and quality to our customers, and it is our pledge to deliver on this quality policy.



## GUN SAFETY RULES

### OBSERVE THESE RULES OF SAFE GUN HANDLING

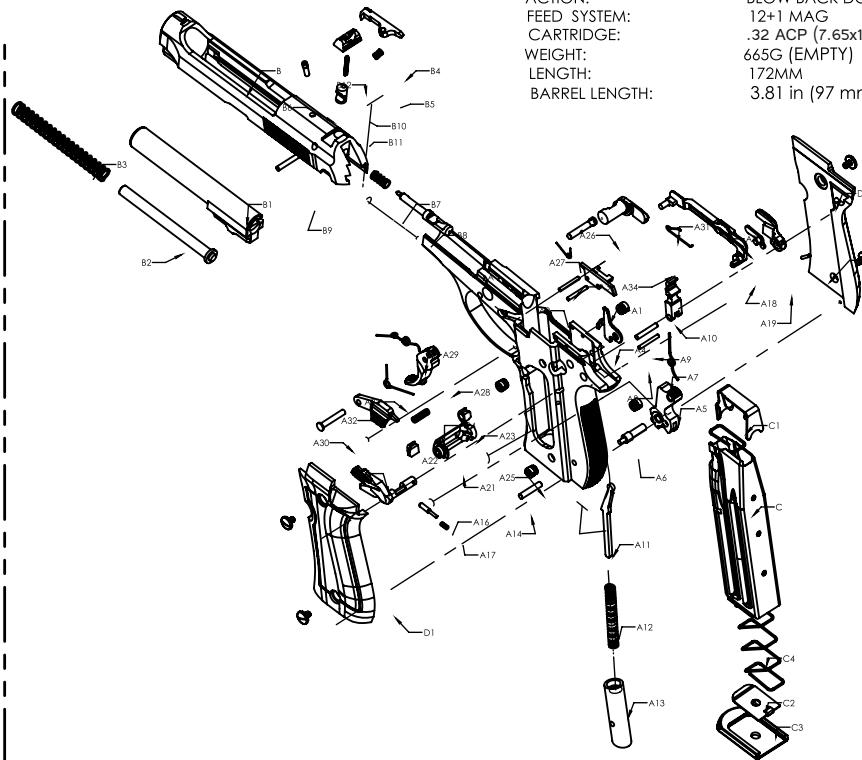
1. Always keep the muzzle pointed in a safe direction. Watch the muzzle at all time, never point a gun accidentally or intentionally, at any person or anything you do not intend to shoot. Identify the target before shooting, do not shoot at sounds.
2. Always treat a gun as if it is loaded-it may be!
3. Keep your finger off the trigger while operating the action and at all other times until you are ready to shoot.
4. Keep the safety “on” or in the “safe” position at all times until you are ready to fire. Do not rely on your gun’s safety , safety on any gun is a mechanical device and is not intended as a substitute for common sense or safe gun handling.
5. Learn how your gun functions and handles. If you do not understand the proper use and care of your gun, seek the advice of someone who is knowledgeable.
6. Do not alter or modify any part of the firearm.
7. Store guns unloaded, separate from any ammunition, and out of the reach of children.
8. Be sure the barrel is clear of any obstructions before loading. Make it a habit to check the barrel every time before loading.
9. Be sure you have and use the proper ammunition. A 20 gauge shell will enter a 12 gauge chamber far enough so that a 12 gauge shell can be loaded behind it. Also, a 3 inch shell may fit into a 2 3/4 inch chamber, but the crimp at the mouth of the shell will unfold into the forcing cone. If either of these thing occur and you fire the gun, the gun will explode, damaging the gun and possibly causing serious injury or death to you and those around you.
10. Wear Protective shooting glasses and adequate ear protection when shooting.
11. Never climb or jump over anything, such as a tree fence, or ditch, with a loaded gun open the barrel, remove the shells and hand the gun to someone else or place it on the ground on the other side of the obstacle before crossing it yourself. Do not lean a gun against a tree or other object. It could fall and possibly discharge.
12. Do not shoot at a hard surface or at water. Bullet and shot can ricochet or bounce off and travel in unpredictable directions with great velocity.
13. Never transport a loaded gun. Do not place a loaded gun into a vehicle. The gun Should be unloaded and placed into a case when not in use.
14. Never drink alcoholic beverages before or during shooting.



## EXPLODED VIEW

### MODEL:S -32

- A- FRAME
- A1-EJECTOR PIN
- A2 -EJECTOR SPRING
- A3 -EJECTOR SPRING
- A4-FIRING PIN LOCK GUIDE
- A5 -HAMMER
- A6 -HAMMER PIN
- A7 -SEAR SPRING
- A8 -SEAR SPRING PIN
- A9 -SEAR PIN
- A10 -SEAR
- A11 -HAMMER PIN GUIDE
- A12 -HAMMER SPRING GUIDE
- A13 -HAMMER STRUT GUIDE
- A14 -HAMMER STRUT GUIDE PIN
- A15 -SAFETY WING LEFT
- A14 -SAFETY SPRING PLUNGER
- A17 -SAFETY SPRING
- A18 -SAFETY WING RIGHT GUIDE
- A19 -SAFETY LEFT PIN
- A20 -SAFETY WING RIGHT
- A21 -MAGAZINE RELEASE BUTTON
- A22 -MAGAZINE RELEASE BUTTON BUSHING,RIGHT
- A23 -MAGAZINE RELEASE BUTTON BUSHING LEFT
- A24 -MAGAZINE RELEASE BUTTON SPRING
- A25 -GRIP BUSHING
- A26 -DISASSEMBLY LATCH
- A27 -DISASSEMBLY LATCH RELEASE BUTON
- A28 -TRIGGER
- A29 -TRIGGER SPRING
- A30 -SIDE CATCH PIN
- A31 -TRIGGER BAR
- A32 -SLIDE CATCH
- A33 -SLIDE CATCH SPRING
- A34 -TRIGGER BAR SPRING
  
- B -SLIDER
- B1 -BARREL
- B2 -REC OIL SPRING GUIDE ROD
- B3 -RECOIL SPRING
- B4 -EXTRACTOR
- B5 -EXTRACTOR SPRING
- B6 -EXTRACTOR PIN
- B7 -FIRING PIN SPRING
- B8 -FIRING PIN
- B9 -FIRING PIN LOCK
- B10 -FIRING PIN LOCK SPRING
- B11 -FIRING PIN BLOCK
- B12 -REAR VIEW SIGHT
  
- C -MAGAZINE
- C1 -FOLLOWER
- C2 -MAGAZINE PLATE
- C3 -MAGAZINE FLOOR PLATE
- C4 -MAGAZINE SPRING
  
- D -RIGHT GRIP
- D1 LEFT GRIP
- D2 GRIP SCREW



### SPECIFICATIONS

ACTION:	BLOW BACK DOUBLE-ACTION SEMI AUTOMATIC
FEED SYSTEM:	12+1 MAG
CARTRIDGE:	.32 ACP (7.65x17)
WEIGHT:	665G (EMPTY)
LENGTH:	172MM
BARREL LENGTH:	3.81 in (97 mm)

## LOADING THE MAGAZINE

**SAFETY FIRST:**

Always treat the firearm as if it is loaded. Ensure the pistol is unloaded before attempting to load or unload the magazine.

**AMMUNITION:**

Use only the appropriate caliber of ammunition (.32 ACP - 7.65mm X 17 mm). Inspect each round for defects before loading.

**INSPECT THE MAGAZINE:**

Ensure the magazine is clean, free of debris, and in good condition. Confirm that the magazine spring is functioning correctly.

**HOLD THE MAGAZINE:**

Hold the magazine in your non-dominant hand with the open end facing upward.

**ORIENTATION OF ROUNDS:**

Orient the rounds so that the base of the cartridges is at the front and the bullets are at the rear.

**LOADING ROUNDS:**

Press the first round against the back of the magazine with your thumb. Slide the round down and back, creating space for the next round. Continue loading rounds until the magazine is at its capacity.

**BE MINDFUL OF CAPACITY:**

Do not exceed the recommended capacity of the magazine.

**VISUAL INSPECTION:**

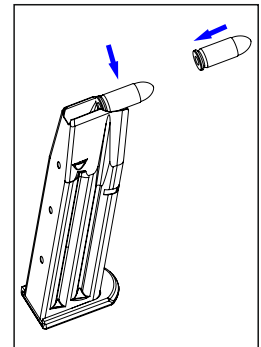
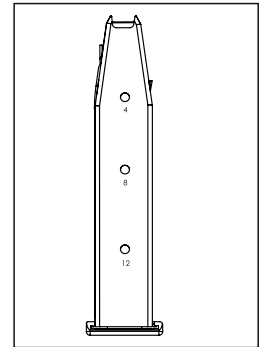
After loading, visually inspect the magazine to ensure each round is properly aligned and seated.

**INSERT THE MAGAZINE INTO THE PISTOL:**

Insert the loaded magazine into the magazine well of the Stallion S-32 pistol until it clicks into place.

**CHAMBER A ROUND (IF NECESSARY):**

Rack the slide to chamber the first round, if the pistol is not already loaded.



**SAFETY FIRST:**

Always treat the firearm as if it is loaded. Ensure the pistol is pointed in a safe direction.

**REMOVE THE MAGAZINE:**

Press the magazine release button to remove the magazine from the pistol.

**RACK THE SLIDE:**

While keeping the pistol pointed in a safe direction, rack the slide to eject any chambered round.

**VISUAL AND PHYSICAL INSPECTION:**

Visually and physically inspect the chamber to ensure it is empty.

**CHECK THE MAGAZINE:**

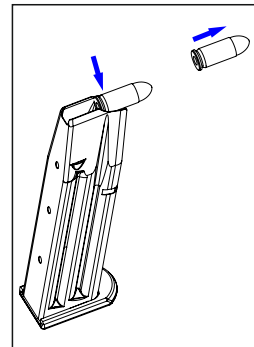
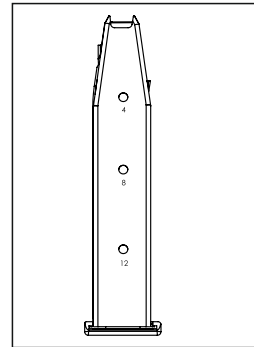
If there are remaining rounds in the magazine, press the magazine follower to release tension and remove the rounds.

**Secure the Firearm:**

Safely secure the unloaded pistol in a designated location, following all local regulations.

**Store Ammunition Separately:**

Store ammunition separately from the unloaded pistol, following proper storage guidelines.



## LOADING THE STALLION S-32 PISTOL

### SAFETY FIRST:

Always treat the firearm as if it is loaded. Ensure the pistol is unloaded before attempting to load the magazine.

### AMMUNITION:

Use only the appropriate caliber of ammunition (.32 ACP). Inspect each round for defects before loading.

### INSPECT THE PISTOL:

Ensure the pistol is in good condition, with no obstructions in the barrel or chamber.

### CHAMBER CHECK:

Perform a visual and physical check to confirm that the chamber is empty.

### HOLD THE PISTOL:

Hold the Stallion S-32 pistol with a firm grip, keeping it pointed in a safe direction.

### INSERT THE MAGAZINE:

Insert the loaded magazine into the magazine well of the Stallion S-32 pistol until it clicks into place.

### MANUAL SAFETY

Disengage the manual safety of your stallion s-32 model.

### RACK THE SLIDE:

Rack the slide to chamber the first round. This action should be performed briskly and deliberately.

### VISUAL AND PHYSICAL INSPECTION:

Perform a final visual and physical inspection to confirm that a round is chambered.

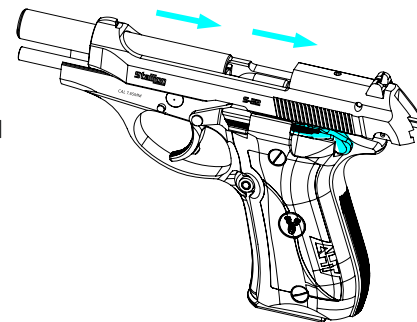
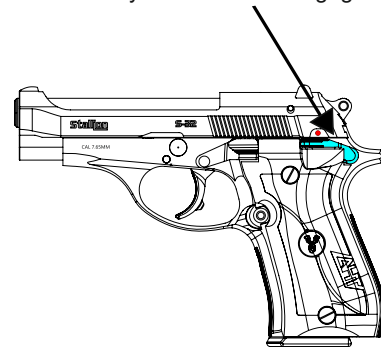
### MANUAL SAFETY

Engage the manual safety of your Stallion S-32 model.

### HOLSTERING (IF APPLICABLE):

If holstering the pistol, ensure it is done safely and securely using an appropriate holster.

Safety Should Be Disengaged



## FIRING THE STALLION S-32 PISTOL

### SAFETY FIRST:

Always treat the firearm as if it is loaded. Keep the pistol pointed in a safe direction.

### AMMUNITION:

Use only the appropriate caliber of ammunition (.32 ACP). Inspect each round for defects before loading.

### LOADING:

Follow the manual instructions for loading the magazine with the appropriate number of rounds. Insert the loaded magazine into the magazine well of the Stallion S-32 pistol until it clicks into place

### CHAMBER CHECK:

Perform a visual and physical check to confirm that the chamber is loaded. If not, rack the slide to chamber a round.

### AIMING:

Align the sights according to the manufacturer's instructions. Aim at a safe target downrange.

### SAFETY CHECK:

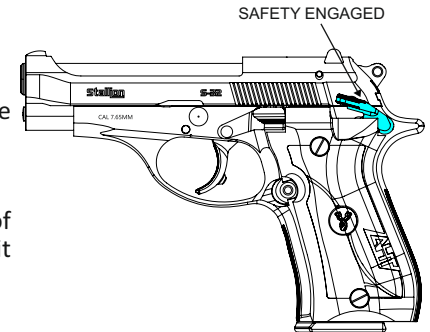
Your Stallion S-32 model has a manual safety, disengage it when you are ready to fire.

### TRIGGER CONTROL:

Squeeze the trigger smoothly and steadily. Avoid jerking or flinching.

### FOLLOW-THROUGH:

Keep the sights on target after firing. Follow through with trigger control until the recoil settles.



**EJECTING SPENT CARTRIDGE:**

After firing, the slide will automatically eject the spent cartridge case.

**RECOIL MANAGEMENT:**

Maintain a firm grip to manage recoil, allowing for quicker follow-up shots if necessary.

**REPEAT SHOTS:**

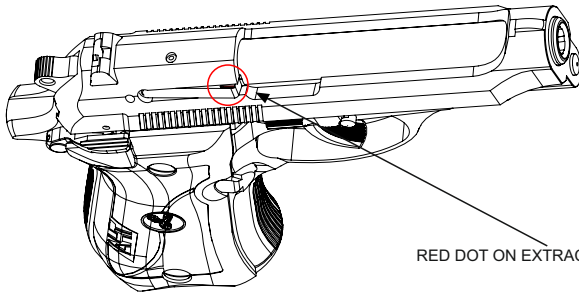
If more shots are needed, release the trigger fully and squeeze again for subsequent shots.

**CEASE FIRING:**

When finished shooting, release the magazine by pressing the magazine release button. Visually and physically inspect the chamber to ensure it is empty.

**SAFE STORAGE:**

Store the unloaded Stallion S-32 pistol in a secure location, following all local regulations.



RED DOT ON EXTRACTOR MEANS CHAMBER IS LOADED

**Before You Begin:**

Ensure the pistol is unloaded. Remove the magazine and visually inspect the chamber to confirm it is empty. Work in a well-lit and ventilated area.

**GATHER THE NECESSARY CLEANING SUPPLIES:**

A cleaning rod, patches, bore brush, solvent, lubricant, a toothbrush or nylon brush, and a soft cloth.

**MAGAZINE REMOVAL & DISASSEMBLE LATCH**

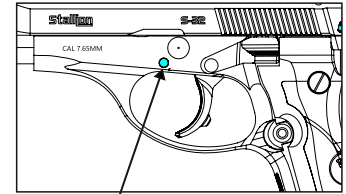
Remove The Magazine By Depressing The Magazine Release Button.

Hold the pistol in the right hand and with left forefinger press the disassembly latch release button which protrudes from the right side of the pistol.

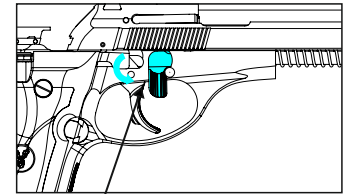
While it is held in, rotate the disassembly latch on the left side of the frame with the thumb clockwise approx. 90 download.

**SLIDE REMOVAL:**

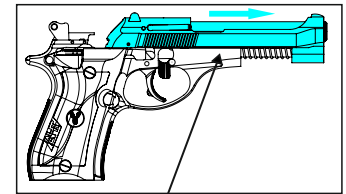
Pull the slide-barrel assembly with locking block, recoil spring and spring guide forwards.



PRESS THE DISASSEMBLY LATCH RELEASE BUTTON



ROTATE THE DISASSEMBLY LATCH



PULL THE SLIDE-BARREL ASSEMBLY

**RECOIL SPRING AND GUIDE ROD:**

Slightly press recoil spring and spring guide and lift it to remove it from the slide.

**BARREL REMOVAL:**

Lift the barrel up and back, then remove it from the slide.

**REASSEMBLY:****BARREL INSTALLATION:**

Place the barrel back into the slide, it should rest securely inside the slide without movement.  
(The extractor must lie in its groove in the barrel)

**RECOIL SPRING AND GUIDE ROD:**

The recoil spring guide head should lodge in the center of its groove in the barrel lug.

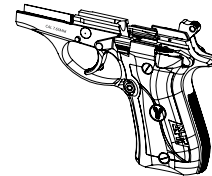
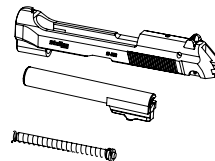
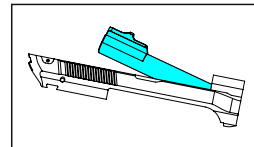
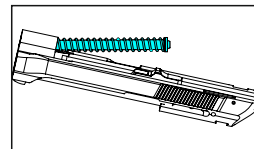
**SLIDE INSTALLATION:**

Align the slide with the frame rails. Pull the slide back until it reaches the disassembly notch and latch is rotated into its original position.

**FUNCTION CHECK:**

Ensure the slide moves freely.

Perform a function check by dry firing the pistol with an empty chamber to ensure everything is working correctly.



### **Before You Begin:**

Ensure the pistol is unloaded. Remove the magazine and visually inspect the chamber to confirm it is empty. Work in a well-lit and ventilated area.

Gather the necessary cleaning supplies: a cleaning rod, patches, bore brush, solvent, lubricant, a toothbrush or nylon brush, and a soft cloth.

### **CLEAN THE BARREL:**

Attach the bore brush to the cleaning rod and run it through the barrel several times to remove fouling. Run a solvent-soaked patch through the barrel to break down residue. Follow up with dry patches until they come out clean.

### **CLEAN THE SLIDE AND FRAME:**

Use a toothbrush or nylon brush to scrub the slide, frame, and other components. Pay attention to areas with powder residue and fouling. Wipe the components with a solvent-soaked cloth.

### **CLEAN THE MAGAZINES:**

Disassemble the magazines. Clean the magazine body and follower with a brush and solvent. Ensure the spring is clean and free from debris.

### **INSPECT PARTS:**

Check all parts for signs of wear, damage, or excessive fouling. Pay attention to the extractor, firing pin, and other critical components.

### **LUBRICATION:**

Apply a small amount of quality firearm lubricant to key points. Avoid over-lubrication, as excess oil can attract dirt and debris.

### **REASSEMBLY:**

Follow the user manual instructions to properly reassemble the pistol. Conduct a function check to ensure all components are working correctly.

**SEMI-AUTOMATIC FIRING:**

S-32 pistols will automatically reload after each round is fired, as long as there are cartridges in the pistol.

**REMOVABLE MAGAZINE:**

S-32 pistols have a quickly removable, high capacity magazine which allows rapid reloading and extended use in emergency situations.

**SIMPLE FIELD STRAPPING AND CLEANING**

The disassembly device is designed to allow an extremely quick and simple field stripping of the pistol and also to avoid casual or involuntary disassembly. A pistol which can be easily field stripped can be more readily cleaned. Simple cleaning makes it easier for the user to properly maintain the pistol, which helps ensure continued reliability.

**SLIDE**

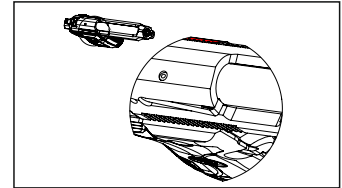
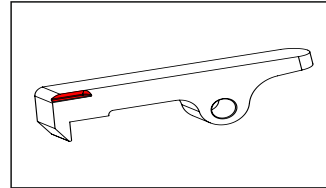
The slide comes with special designed serrations that provide fast, easy racking of the slide.

**AMBIDEXTROUS SAFETY LEVER**

Ambidextrous for easier thumb access. Extended length and width.

**SKELETONIZED HAMMER**

The skeletonized hammer gives the pistol a distinctive look.

**LOADED CHAMBER INDICATOR:**

When a cartridge is chambered, the extractor head protrudes outside the slide breech, exposing a red warning signal. The protrusion can be felt by touch. This makes it unnecessary to pull back the slide to verify if the chamber is loaded.

The tab is located on the right side of the pistol's slide, near the chamber, and can be both seen and felt, allowing the user to check the chamber at night by feel or during the day by checking for the increased protrusion of the red tab.



## GENERAL OPERATION & LOAD CHECK

### GENERAL OPERATION

The Stallion S-32 pistols are semiautomatic firearms working on the blow-back principle. Upon firing, the pressure developed by the combustion gases recoils the slide which, during its rearwards movement, extracts and ejects the fired cartridge case, cocks the hammer and activates the recoil spring.

### LOAD CHECK

Remove the magazine by depressing the magazine release button.

The slide will then automatically move forwards to the closed position, feeding the next cartridge from the magazine into the chamber.

The slide is designed to stay open after the last round has been fired and ejected.

Retract the slide and visually inspect the cartridge chamber. The pistol is unloaded when no cartridge is visible when looking into the open chamber.

For safety, you should...

Always visually check to see that the chamber is unloaded. Never assume that a firearm is unloaded (even with a gun that is new and in its original packaging).

Never point a firearm toward yourself or another person.

Lock the slide in the open position and remove the magazine before handing the pistol to another person.

Never take any pistol from another person unless the slide has been locked open, the magazine has been removed and the chamber has been visually checked to confirm it is unloaded.

Locking the slide in the open position can be accomplished in 2 ways.

- 1) Insert an empty magazine into the pistol. Retract the slide until the slide locks in the open position.
- 2) With no magazine in the pistol, retract the slide while pressing up on the slide catch to lock the slide in the open position

### TROUBLE SHOOTING

MALFUNCTION	PROBABLE CAUSE	REMEDY
Failure to feed a cartridge into the chamber	Defective cartridge Magazine not pressed properly	Inspect and replace the cartridge Insert the magazine properly until it clicks
Failure to fire	Defective Cartridge	See instructions given in Page "FIRING"
Failure to extract	Dirty Cartridge chamber Defective or dirty ammunition Dirt under the extractor	Clean and lubricate the cartridge chamber Replace or clean Cartridge Clean the extractor seat



## SERVICE AGREEMENT & STATEMENT OF LIABILITY

### SERVICE AGREEMENT AND LIMITED WARRANTY

AMAR HI-TECH ENGINEERING INDUSTRIES PVT. LTD. agrees to service its products free of charge for defects in materials and workmanship in accordance with the service agreement listed below. The obligation of AMAR HI-TECH ENGINEERING INDUSTRIES PVT. LTD. under this agreement is limited to the repair or replacement of unserviceable part and does not cover any incidental or consequential damages. Other than the express warranty contained herein stallion makes no warranties, express or implied. AMAR HI-TECH ENGINEERING INDUSTRIES PVT. LTD. will repair or replace any unserviceable part (s) for one (1) year from the date of purchase and further will supply free parts (Wood not included) for an additional two (2) years in accordance with the above warranty statement provided your firearm had not been altered, abused, willfully damaged, or damaged by over pressure ammunition. This agreement is not transferable; its benefits apply only to the original purchaser. To obtain free service during the time this agreement is in effect, make sure your firearm is unloaded, and send it to AMAR HI-TECH ENGINEERING INDUSTRIES PVT. LTD. This agreement and the warranties contained here in are void if your copy of warranty card along with dealer invoice is not received through email on [info@amarhitech.com](mailto:info@amarhitech.com) or by Postal address of AMAR HI-TECH ENGINEERING INDUSTRIES PVT. LTD. within 30 days from the date of purchase. To benefit from a 2-year extended warranty, please take a moment to register your product on our website at [www.amarhitech.com](http://www.amarhitech.com).

### STATEMENT OF LIABILITY

This Pistol is classified as a firearm or dangerous weapon. It is expressly understood that we assume no liability for its resale or unsafe handling under . AMAR HI-TECH ENGINEERING INDUSTRIES PVT. LTD. assumes no responsibility for physical injury or properly damage resulting from either international or accidental discharge, or for the function of the firearm subjected to influence beyond their control. AMAR HI-TECH ENGINEERING INDUSTRIES PVT. LTD. will honour no claims which may result from careless handling unauthorized adjustment, defective or improper ammunition, corrosion or neglect. Examine your firearm carefully at the time of purchase. It should be forwarded immediately to the factory or its sales agent if any adjustment of any kind is required.



## WARRANTY CARD

PURCHASER NAME \_\_\_\_\_ ADDRESS \_\_\_\_\_  
\_\_\_\_\_  
CITY \_\_\_\_\_  
STATE \_\_\_\_\_ PIN CODE \_\_\_\_\_ PHONE \_\_\_\_\_  
PURCHASE DATE \_\_\_\_\_ DEALER NAME \_\_\_\_\_  
DEALER ADDRESS \_\_\_\_\_  
DEALER SIG. \_\_\_\_\_ CUSTOMER SIG. \_\_\_\_\_  
MODEL NUMBER **STALLION S-32** WEAPON REGD. NUMBER \_\_\_\_\_

Please sign and send the copy of the warranty card by email to [info@amarhitech.com](mailto:info@amarhitech.com) or by speed post to the address AMAR HI-TECH ENGINEERING INDUSTRIES PVT. LTD. UNIT-1 PLOT NO. 4 GREENFIELD INDUSTRIAL AREA, MALOT, KANDRORI TEHSIL INDORA DISTRICT KANGRA, HIMACHAL PRADESH 176402.

### IMPORTANT WARRANTY INFORMATION

#### THIS IS HOW YOU VOID YOUR WARRANTY

- ★ Refinishing Your Stallion Firearm.
- ★ Misuse, Mishandling, Dropping your Stallion Firearm.
- ★ Firing Remanufactured or Reloaded Ammunition.
- ★ Not properly reassembling your Stallion Firearm resulting in damage.
- ★ Any addition of after market parts.
- ★ Unauthorized repairs done by any other than AMAR HI-TECH ENGINEERING IND. PVT. LTD.

WE RESERVE THE RIGHT TO CHARGE FOR LABOUR, PARTS AND SHIPPING TO RETURN YOUR STALLION FIREARM BACK TO FACTORY SPECIFICATIONS IF IT HAS BEEN ALTERED.

# AHT

ENGINEERING & CRAFTSMANSHIP



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www.amarhitech.com



PLOT NO 4 GREEN FIELD INDUSTRIAL AREA, MALOT KANDRORI TEHSIL INDORA DISTT.  
KANGRA H.P. 176402

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